

Hitachi Zaxis Zx 470lc-5g Excavator Workshop Service Manual

The boom top and foot are reinforced with thickened high-tensile steel brackets, which incorporate steel bushings to enhance durability. Arm cylinder and boom cylinders (rod extend ends) cushion shocks at stroke ends to cut noise and extend service life.



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Joint pins at the front attachment are tightly fit to reduce jolt and sound. The arm-bucket joint is protected by WC thermal spraying on its contact surfaces to reduce wear and jolt. New-type HN bushings, utilized on joint pins, retain grease inside for longer greasing intervals. A reinforced resin thrust plate, mounted on the bucket pin, helps reduce wearing noise.